

Talk No. 29	U	EELS / MACHINES
Start time	End	Duration

1. **Introduction:**

- 1.1 Misuse of abrasive wheels can result in accidents, often because the wrong type of wheel is used.

2. **Main Points:**

- 2.1 Wheels must only be used by a competent person.
 2.2 Machine speeds must not exceed the maximum permissible speed of the wheel.
 2.3 Eye and ear protection must be worn.

3. **Points to remember**

- 3.1 Don't exert heavy pressure.
 3.2 Don't use the sides of the wheel.
 3.3 Keep fingers clear of the wheel.
 3.4 Ensure any guards are in place and used — the minimum wheel speed must be maintained.
 3.5 Be aware of other workers.
 3.6 Adjust tool rests to keep the wheel at a safe distance from the face of the wheel.
 3.7 Only reinforced discs should be used on hand-held machines.
 3.8 Run replacement wheels for a short time before using them, ensuring you are satisfied with the results.
 3.9 Always stop wheels before changing them.
 3.10 Keep the face of the wheel clear.
 3.11 Visually check wheels for any obvious faults — if in any doubt get them checked by a competent person.

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ATTENDANCE SHEET

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All operatives **listed and signed** below. Box Talk.

Date

NAME